



Research and Education for the Electrical Construction Industry

# MEP Contractors and GCs: What is the Cost of Inexperience?

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## **Motivation**

### **Aging Workforce**

Age <sup>1</sup>	2015	2021
16-24	9%	10% 1
25-54	72%	68% 👢
55+	19%	22% 🛊

#### **Future Workforce**

41% of construction workers will retire by 2031<sup>2</sup>

#### **Workforce Needs**

93% of construction firms surveyed have job openings<sup>3</sup>

 $\rightarrow$  91% struggle to fill these positions<sup>3</sup>





## **Project Objectives**

Evaluate the impact of inexperience on MEP Contractors and GCs during project delivery

1. Understand the current impacts the electrical construction industry is facing due to inexperience.

2. Identify strategies to address the industry's challenges due to inexperience.



# Multi-Pronged Research Approach

**Discovery Interviews** 



Academic Literature



Design Thinking Workshop



Case Study Interviews





# What is Inexperience?

The lack of experience or knowledge related to performing or fulfilling specific duties and tasks within a project's lifecycle.





# **Identifying Current Challenges**

Collected case studies across the project's lifecycle





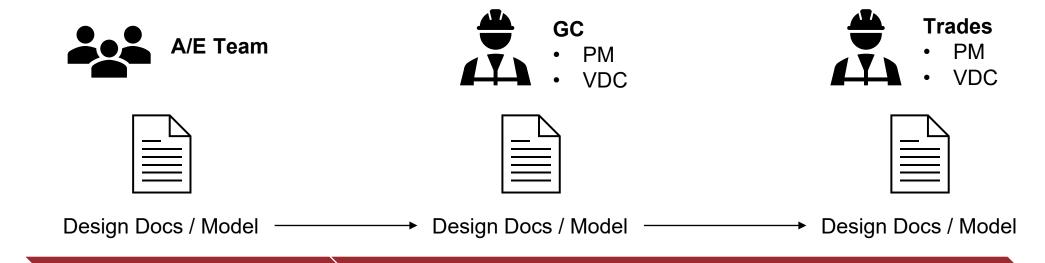
Identified symptoms and associated root causes







# Current State - Project Design



## Design

## Construction

#### Current

- Linear model
- Lack of constructability
- Lack of knowledge up front
- Snowball effect of constructable design
- Causes stress



# **Symptoms and Root Causes**

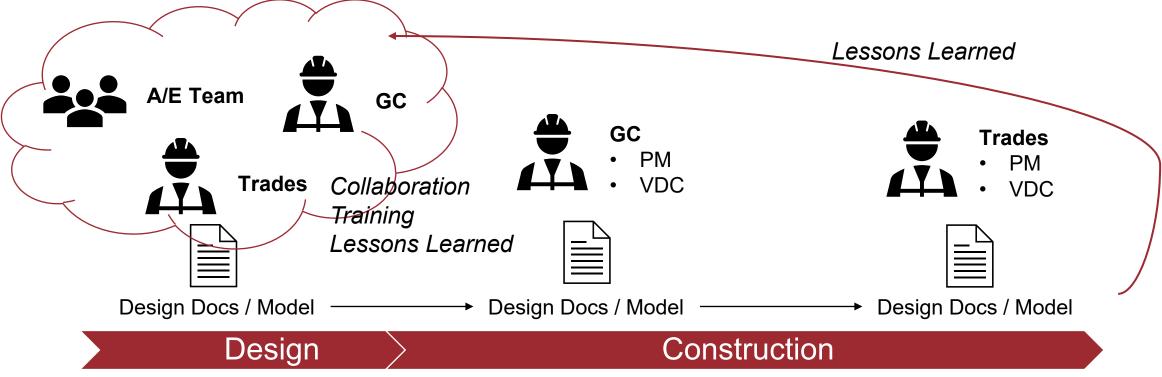
Symptoms	Root Causes
Cost Overrun	Silos
Schedule Impact	Process
RFIs	Time
Rework	Early Engagement
Delays	Retirement / Turnover
Change Orders	Technology versus Construction knowledge
	Construction knowledge
	Trust



# Where do we want to go?



# Desired Future State – Project Design



#### **Future**

- Project team engagement during design documents phase
- Model handoff to construction team <u>only after they review it</u>



## **Paths Forward**

Lean Project
Delivery

Early Contractor Involvement

Metrics and Transparency

Collaboration

Learning and Training



# **Lean Project Delivery**

#### Characteristics<sup>1</sup>

Value generating process

Early involvement of stakeholders

Pull techniques to manage information and material

Buffers to absorb variabilities

## **Strategies**

Target Value Design

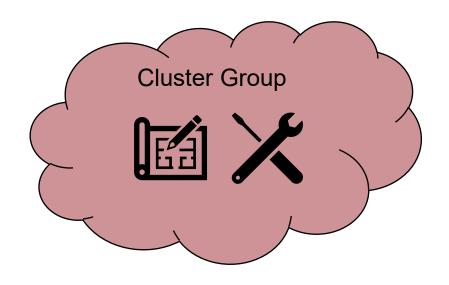
Early
Contractor
Involvement

Visual Management Takt Planning



# Lean Project Delivery

## Target value design (Target value delivery)

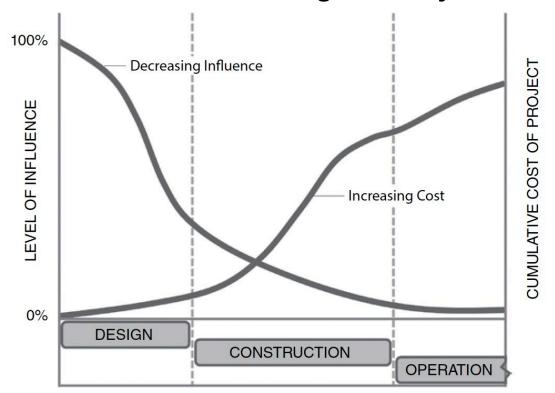


"Set a target cost (what you are willing to spend to design, produce and sell a product) based on expected revenues and desired profit margin." 1



# **Early Contractor Involvement**

#### Level of Influence of Design on Project Cost<sup>1</sup>



"Get the builder's knowledge early, while your options are greater and your cost of making changes is lower and your opportunity to influence the outcome is higher."





## **Metrics and Transparency**

## Visual Management

"...how we capture the value of this integration, and the trade influence is giving the trades visual communication dashboards [...] That simple discipline creates a lot of potential for improvement."



Visual Workplace in the Big Room at the construction site, Girona, Spain. Implementation and picture by Juan Felipe Pons Achell<sup>1</sup>





## Collaboration

Shared Goals

Big Room

Culture

Risk & Reward

"If you have a problem and you don't tell anyone, then it's your problem.
But, if you have a problem and tell everybody [on your team], then it's everybody's problem; it's everybody's responsibility to fix it."

"Not all of your ideas are good and not all of their ideas are good, but all of the ideas that are shared together in a collaborative environment makes for the best product."



# **Learning and Training**

Formal Training

Mentorship

Experience

"You have to go through scars of experience, like submittals: if you don't turn in your submittals on time [...] they get approved late. [It's] a long lead time item and then it doesn't show up [on] schedule."



## **Paths Forward**

Lean Project
Delivery

Early
Contractor
Involvement

Metrics and Transparency

Collaboration

Learning and Training

Others



## What's Next?

"It's not a single thing, but it's a system of things"

Additional research and development

Continued
discussions and
research in the
Electrical
Construction Industry

Collaborations with other industry groups





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